

DIRECTIONS FOR USE

Black Mamba FHG is suitable for many types of construction materials. However, a preliminary adhesion test is recommended for every surface.

Preparation of Surfaces

- Before application, it is important to ensure that the substrates are thoroughly cleaned and free from any contaminants that could negatively impact adhesion, such as grease, polish, liquid sealants, wax, and dust.
- The edges of the joint can be protected by using masking tape to prevent contamination of the substrate. Carefully remove the tape after tooling.

Conditions for Application

- Can be applied at temperatures from 5°C to 35°C.

Application Steps

- Cut the cartridge seal and attach the applicator provided.
- Hold the cartridge at a 90° angle relative to the substrate for the best bead size and shape.
- Apply Black Mamba FHG® on one surface in vertical strips, approximately 3-5" apart from each other.
- Place item into position, press firmly together with a slight twisting motion.

Cleaning Instructions

- Uncured sealant can be removed with alcohol.
- Cured sealant can only be removed mechanically.
- Hands should be washed with water and soap.

Curing

- Skin forms in approximately 10–15 minutes
- 5 mm / 24 h at 23°C and 50% RH .
- The curing time is slowed down at lower temperatures and lower relative humidity.

