

# 5 STEPS TO APPLY SAF & FIT

Follow these simple steps to ensure proper application

First, always read the product TDS and SDS before starting any project. Second, test the suitability of the product for your intended use before using it.

## YOU WILL NEED

- Proper protective equipment (butyl rubber gloves, glasses and breathing mask)
- MMA cartridge
- Associated mixer and gun

### Step 1



Verify the application environment's temperature is between 12°C (53°F) and 35°C (95°F), and check the cartridge's expiration date to ensure it's fit for use.

### Step 2



Insert the cartridge into the gun until it's firmly in place. Set it aside until application time, and clean the substrate's surface.

### Step 3



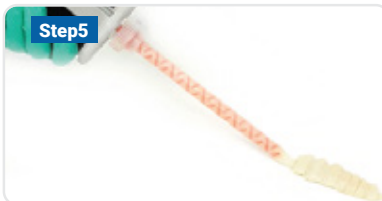
Remove the cartridge's cap; then, purge it by fully pressing down on the gun's trigger.

### Step 4



Set the mixer into the cartridge, and prime it by pressing down on the gun's trigger about 1" (2.5 cm).

### Step 5



Apply the adhesive in a consistent, straight line, keeping the flow steady to avoid air bubbles. Then, press the two substrates together with or without the use of a clamp.



Wait until fixture time before moving the bonded part. Fixture time is cited on the product's TDS, but the environment's temperature may impact it. Plan to adjust application speed accordingly.

**If you have any questions, please feel free to contact our sales consultants for application's guidance.**

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